



Item	Description
1	Body Chuck
2	Master Jaws
3	Actuator
4	Guide Bushing
5	Sealing Disc
6	Piston Cover
7	Backplate
*8	Distributor Ring
*8-a	Distributor Front Ring
*8-b	Distributor Rear Ring
*8-c	Distributor Spacer
*8-d	Distributor PVC Center Ring
12	Air Seal Ring
14	Plug Pressure Release
17	Check Valve Assembly
18	O-Ring Set Check Valve
20	Tee Nuts and Bolts
21	Stud and Nut
22	S.H.C.S Backplate to Body
23	S.H.C.S Piston Cover to Actuator
25	S.H.C.S Sealing Disc to Body
26	S.L.H.C.S Bushing to Body
32	O-Ring Set #: 33, 34, 35, 36, 38, 39, 40
33	O-Ring Backplate O.D.
34	O-Ring Backplate I.D.
35	O-Ring Sealing Disc Face
36	O-Ring Piston Cover I.D.
38	O-Ring Piston Cover O.D.
39	O-Ring Actuator I.D.
40	O-Ring Sealing Disc I.D.
46	Fitting Grease

* BP 315-105; BT 4.1ES and smaller include item numbers 8-a, 8-b, 8-c, 8-d. Larger size air chucks are only one piece.

